

DURABLE DESIGN



SynchroMed™ II
Infusion System

Medtronic
Further. Together

DEAR HEALTHCARE PROFESSIONAL

This communication is an update on Medtronic's SynchroMed™ II Product enhancements & the status of the Consent Decree.

DURABLE DESIGN ENHANCEMENTS

Medtronic's strength is in its **scale & extensive real life data**. It has implanted over 280,000 SMII pumps globally, it has a registry of almost 7,500 patients constantly monitored with detailed information (Pumps & SCS), and it analyzes every returned product.

This scale & extensive real life data is the reason we identified 4 product enhancements that aim to **improve reliability (survival rate at 7yrs) from 95% to 98%**.

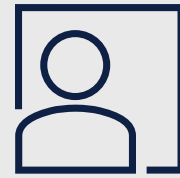
SUMMARY

- 1. Medtronic's strength is in its scale & extensive pump real life data.** This is behind **+280,000** SMII pumps implanted globally, it has a registry of almost **7,500** patients constantly monitored (Pumps & SCS) with detailed information, and the analysis of all pump returns through Medtronic's Global Complaint Handling
- 2. Which is why Medtronic is constantly striving for better with Durable Design Enhancements,** improving reliability by addressing the 3 main causes of motor stalls:
 - Shaft wear: **59%**
 - Internal shorting: **14%**
 - Corrosion of drive gear: **2%**
- 3. No more certificates needed with SynchroMed™ II.** That is because Medtronic invested and successfully navigated through the consent decree deliverables to ensure patients continue to receive the therapy



SCALE

+280,000
SMII PUMPS
IMPLANTED
GLOBALLY



EXTENSIVE REAL LIFE DATA

7,500
PATIENT
REGISTRY

4 DURABLE DESIGN ENHANCEMENTS

	ISSUE	SOLUTION	RESULT
1. Feedthrough (Done)	In some cases Motor Stalls were caused by shorting at the feedthroughs due to humidity & ions from drug solution	Design enhancement that protects against shorting from surrounding environment	>150x decrease in risk of Feed Through shorting
2. Gear Wheel 3 (Done)	In some cases Motor Stalls were caused by corrosion of the GW3 due to humidity & ions from off-label drug solution	Change material of Gear Wheel 3 to a more resistant one	>10x lower corrosion rate
3. Priming Bolus (Done)	In some cases with a full system prime there is a potential for over delivery of drug in the first 24 hours (worst case: high concentration drug with low post prime flow rate)	Software update, Reducing tubing volume from 0.199 to 0.140ml, to reduce the potential risk of over-delivery in the initial 24hr	New prime volume ensures consistent delivery of drug close to 100% of the intended dose at all flow rates vs. before
4. Diamond-like Carbon Coating (Done)	In some cases Motor Stalls were caused by corrosion of the Motor Shafts due to humidity & ions from off-label drug solution	Coating the Motor Shafts with DLC resistant material, to protect against corrosion and wearing	Much more consistent performance vs. bare. The wear rate has significantly decreased with DLC and has addressed 99% of motor stalls caused by shaft wearing

ADDRESSING CAUSES OF MOTOR STALLS

CAUSES OF MOTOR STALLS¹

DURABLE DESIGN ENHANCEMENTS²

MEDTRONIC RESULTS

59% SHAFT WEAR	 APPLIED DIAMOND-LIKE CARBON COATING TO SHAFT	 99% of shaft wear, addressed ²
14% INTERNAL SHORTING	 ENCAPSULATED THE FEEDTHROUGHS	 96% of internal shorting, addressed ²
2% CORROSION OF THE DRIVE GEAR	 MODIFIED THE GEAR WHEEL MATERIAL	 93% corrosion to drive gear, addressed ²

¹Based on all pumps returned and analyzed for motorstalls

²Medtronic data on file. The implementation of these three design changes does not imply an equivalent percent reduction in motor stall

NO MORE CERTIFICATES WITH SYNCHROMED™ II IMPLANTS

That is because Medtronic invested and successfully navigated through the consent decree* deliverables to ensure patients continue to receive the therapy. Medtronic delivered on all FDA expectations in regards to a quality work plan and product enhancements, which enabled us to exit the certification process.

This means that you do not need to sign any certificates for your SynchroMed™ II implants anymore.

	2015	2016	2017	
<p>1 QUALITY WORK PLAN</p> <p>Improvement of quality processes that is worked with a third party. The work plan will be audited by FDA.</p>	NEW QUALITY SYSTEM DEVELOPMENT		THIRD PARTY AUDIT	FDA FINAL AUDIT
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<p>2 PUMP REMEDIATION PLAN durable design</p> <p>A plan aimed at improving the product, with certain milestones aligned with FDA.</p>	FEED THROUGH	GEAR WHEEL 3	PRIMING BOLUS	DLC
	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<p>3 DISTRIBUTION CONTROLS AND NOTIFICATION</p> <p>Letters (CNL) and certifications (CMN and RPC) sent to customers to ensure knowledge of consent decree agreement.</p>	SIGNED CERTIFICATIONS WITH EVERY PATIENT			DISTRIBUTION CONTROLS LIFTED
				<input checked="" type="checkbox"/>

* Consent decree is a formal agreement with the FDA to address its expectations in regards to: (a) SynchroMed™ II and; (b) overall neuromodulation quality system. It gives the FDA greater oversight of our existing quality improvement efforts and provides a path forward with steps and timelines (three pillars, quality work plan, pump remediation plan and distribution controls/notification of associated persons).

Medtronic

Medtronic International
Trading Sarl
Route du Molliau 31
Case postale
1131 Tolochenaz
Switzerland
Tel: +41 (0) 21 802 70 00
Fax: +41 (0) 21 802 79 00

Medtronic Limited
Building 9
Croxley Park
Hatters Lane
Watford, Herts
WD18 8WW
Tel: +44 (0) 1923 212213
Fax: +44 (0) 1923 241004

Medtronic Ireland Limited
Block G, First Floor
Cherrywood Business Park
Loughinstown
Dublin 18
Tel: +353 (0) 1 511 1400
Fax: +353 (0) 1 807 7220

UC201707594b EE. © 2018 Medtronic.
All rights reserved. Printed in Europe.